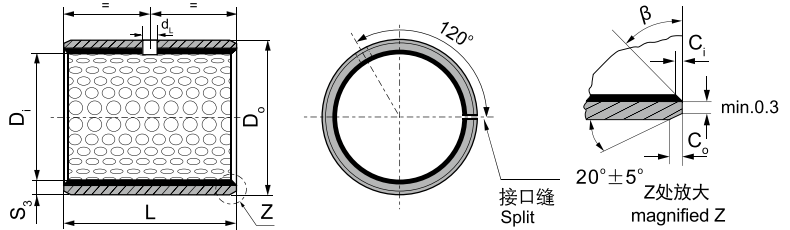


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Bimetal Sleeve Bushing Specification & Tolerance  
双金属轴承规格及公差



内外倒角 ID and OD chamfers

$S_3$	$C_o$	$C_i$	$\beta$
0.75	$0.5 \pm 0.3$	$0.25 \pm 0.2$	$35^\circ \pm 5^\circ$
1.00	$0.6 \pm 0.3$	$0.30 \pm 0.2$	$35^\circ \pm 5^\circ$
1.50	$0.7 \pm 0.3$	$0.50 \pm 0.3$	$35^\circ \pm 5^\circ$

$S_3$	$C_o$	$C_i$	$\beta$
2.00	$1.2 \pm 0.4$	$0.50 \pm 0.3$	$35^\circ \pm 5^\circ$
2.50	$1.8 \pm 0.6$	$0.60 \pm 0.3$	$45^\circ \pm 5^\circ$

单位unit:mm

5620 Bimetal Sleeve Bushing Specification & Tolerance  
5620 双金属轴承规格及公差

内径 $D_i$ $\phi d$	10	12	14	15	16	18	20	22	24	25	27	28	30	32	34	35	38	40
外径 $D_o$ $\phi D$	12	14	16	17	18	20	23	25	27	28	30	32	34	36	39	42	44	
轴径(h8) Shaft $D_s$	10	12	14	15	16	18	20	22	14	15	16	18	30	32	35	38	40	
	-0.000			-0.000					-0.000							-0.000		
	-0.022			-0.027					-0.033							-0.039		
座孔(H7) Housing $D_H$	12	14	16	17	18	20	23	25	27	28	30	32	34	36	39	42	44	
			+0.018					+0.021						+0.025				
			+0.000					+0.000						+0.000				
压装后 内孔公差 Arter fixed $D_{i,a}$			+0.148					+0.161						+0.185				
			+0.010					+0.020						+0.040				
壁厚 Wall thickness $S_3$		1.0	-0.005					1.5	-0.010					2.0	-0.020			
			-0.065						-0.070						-0.080			
配合间隙 Clearance $C_D$	0.170			0.175					0.194				0.218			0.224		
	0.010			0.010					0.020				0.040			0.040		
油孔 Oil hole $d_L$			4							6							8	
10	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
15	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
20	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
25						●	●	●	●	●	●	●	●	●	●	●	●	●
30								●	●	●	●	●	●	●	●	●	●	●
40										●	●	●	●	●	●	●	●	●
50																●	●	●

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Bimetal Sleeve Bushing Specification & Tolerance  
双金属轴承规格及公差



5620 Bimetal Sleeve Bushing Specification & Tolerance  
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内径 D <sub>i</sub> φd	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	150
外径 D <sub>o</sub> φD	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	145	155
轴径(h8) Shaft D <sub>s</sub>	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	150
	-0.000 -0.039		-0.000 -0.046					-0.000 -0.054						-0.000 -0.063							
座孔(H7) Housing D <sub>h</sub>	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	125	130	135	140	145	155
	+0.025 +0.000	+0.030 +0.000					+0.035 +0.000						+0.040 +0.000								
压装后 内孔公差 Arter fixed D <sub>ia</sub>	+0.225 +0.080	+0.230 +0.080					+0.235 +0.080						+0.240 +0.080								
壁厚 Wall thickness S <sub>3</sub>	2.5										-0.040 -0.100										
配合间隙 Clearance C <sub>D</sub>	0.264 0.080	0.269 0.080	0.276 0.080					0.281 0.080		0.281 0.080						0.303 0.080					
油孔 Oil hole d <sub>l</sub>	8							9.5													
25	●																				
30	●	●	●	●	●	●	●	●	●												
40	●	●	●	●	●	●	●	●	●	●											
50	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●						
60		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
80						●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
90								●	●	●	●	●	●	●	●	●	●	●	●	●	●
100									●	●	●	●	●	●	●	●	●	●	●	●	●



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5620 . 020 . 023 . 020  
5621 . 020 . 023 . 020  
5622 . 020 . 023 . 020